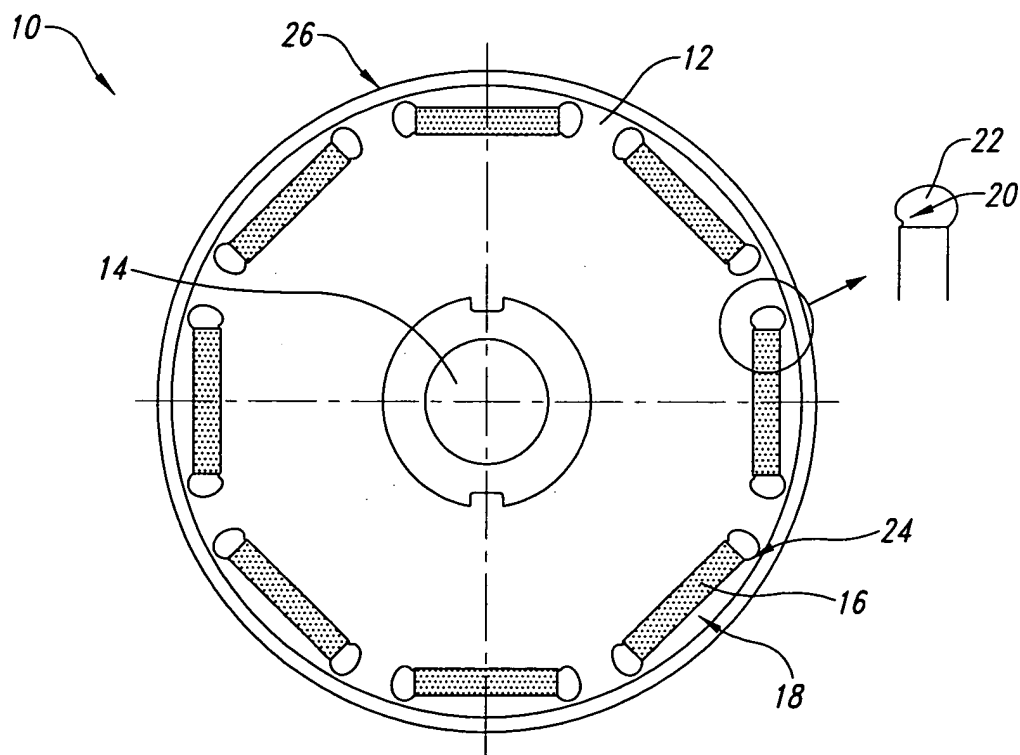
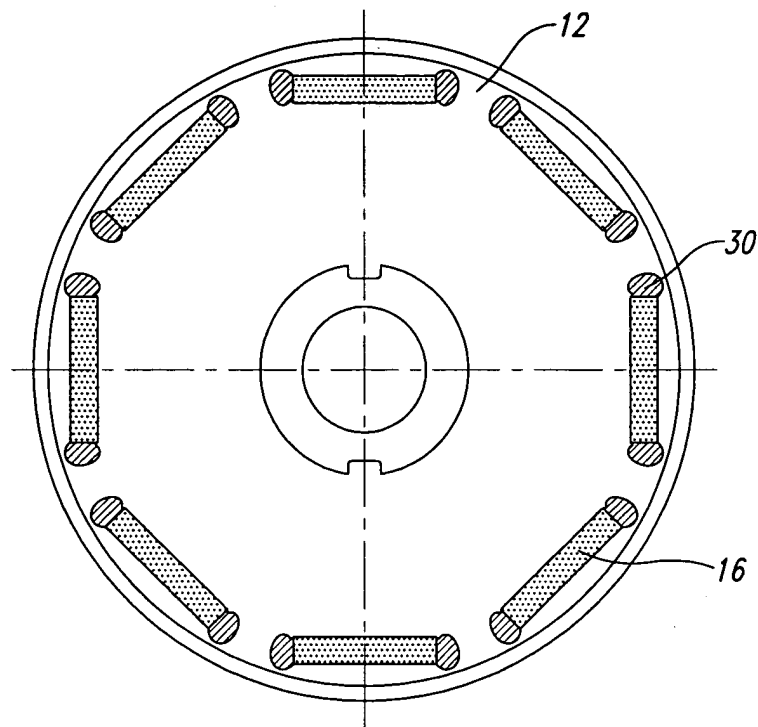


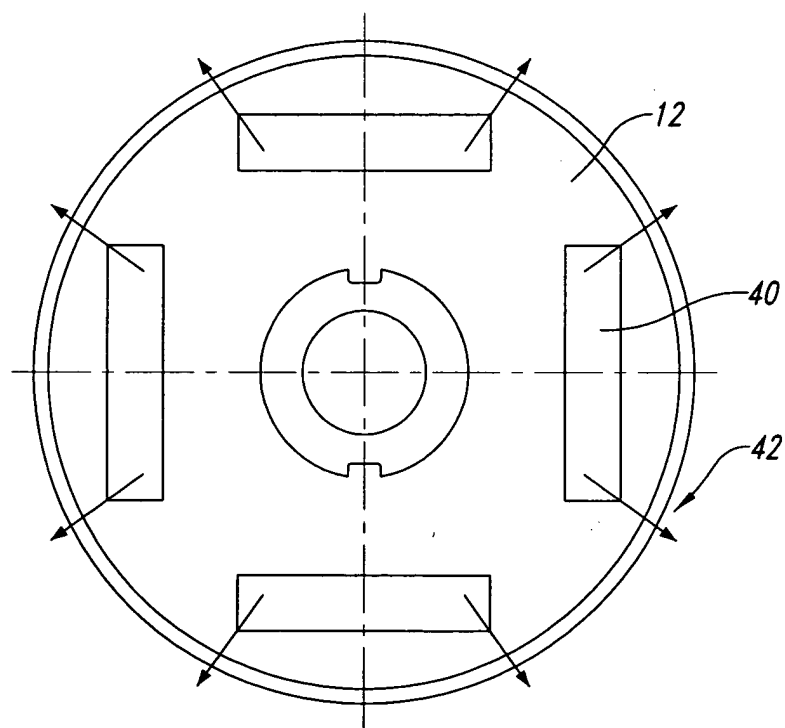
*FIG. 1A*



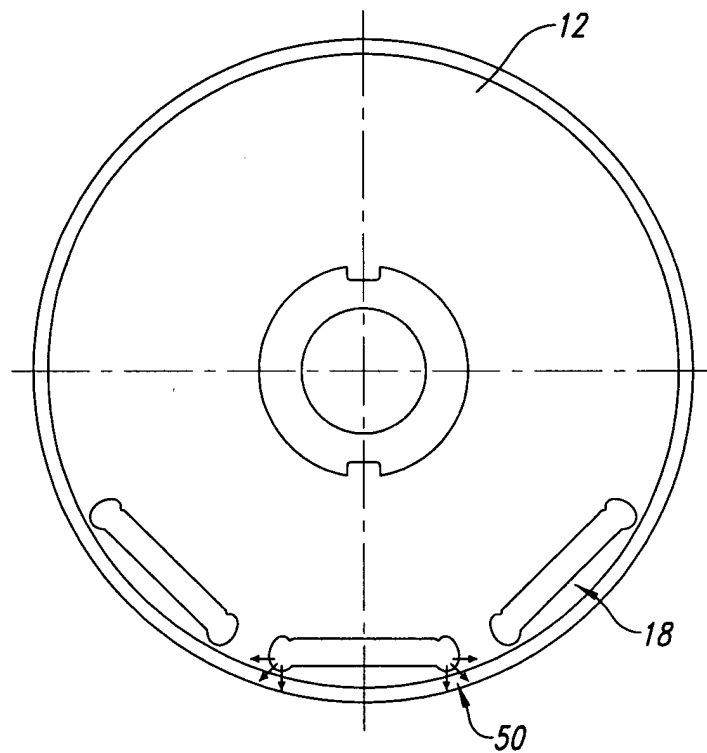
*FIG. 1B*



*FIG. 2*

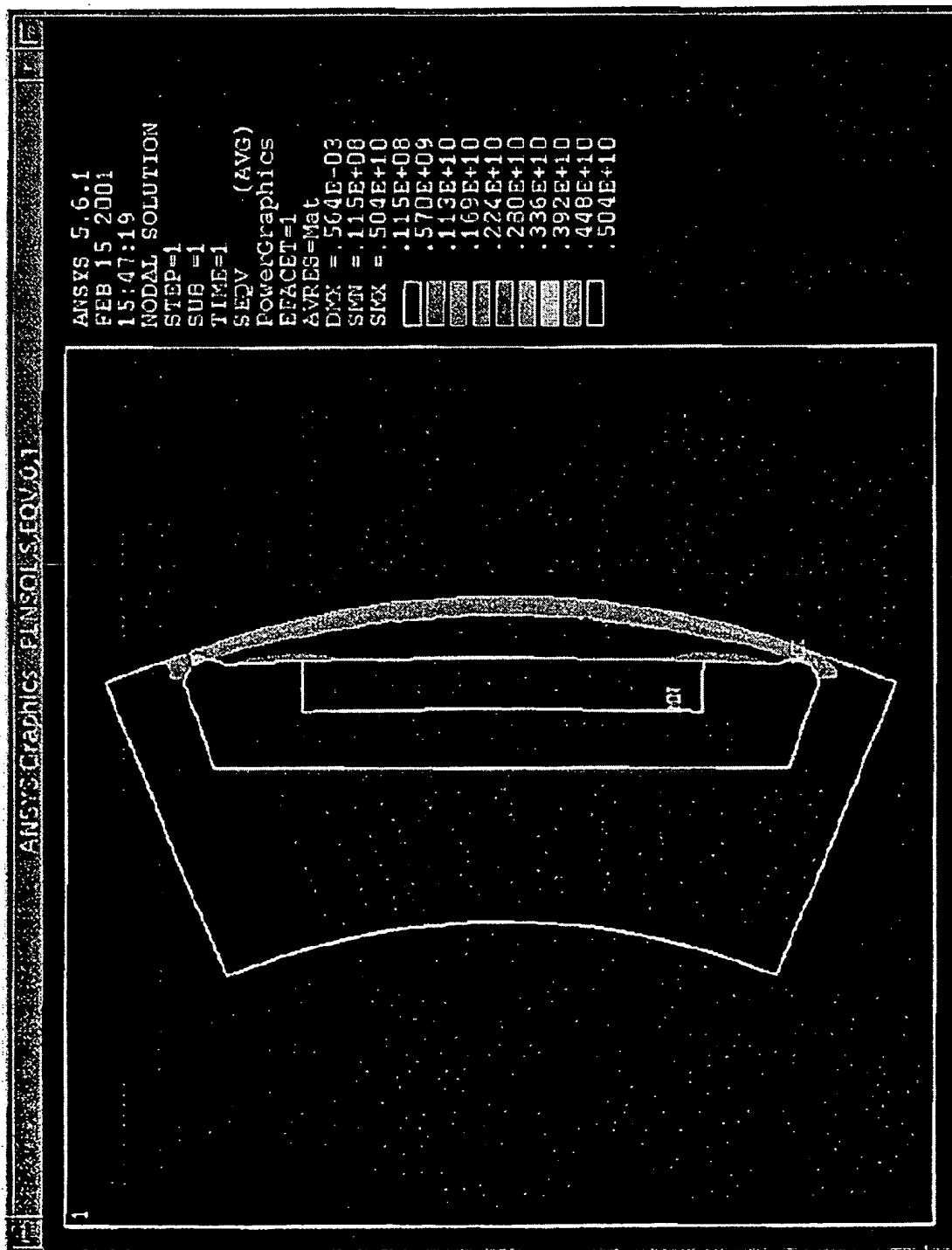


*FIG. 3*  
*(Prior Art)*



*FIG. 4*

With no filler

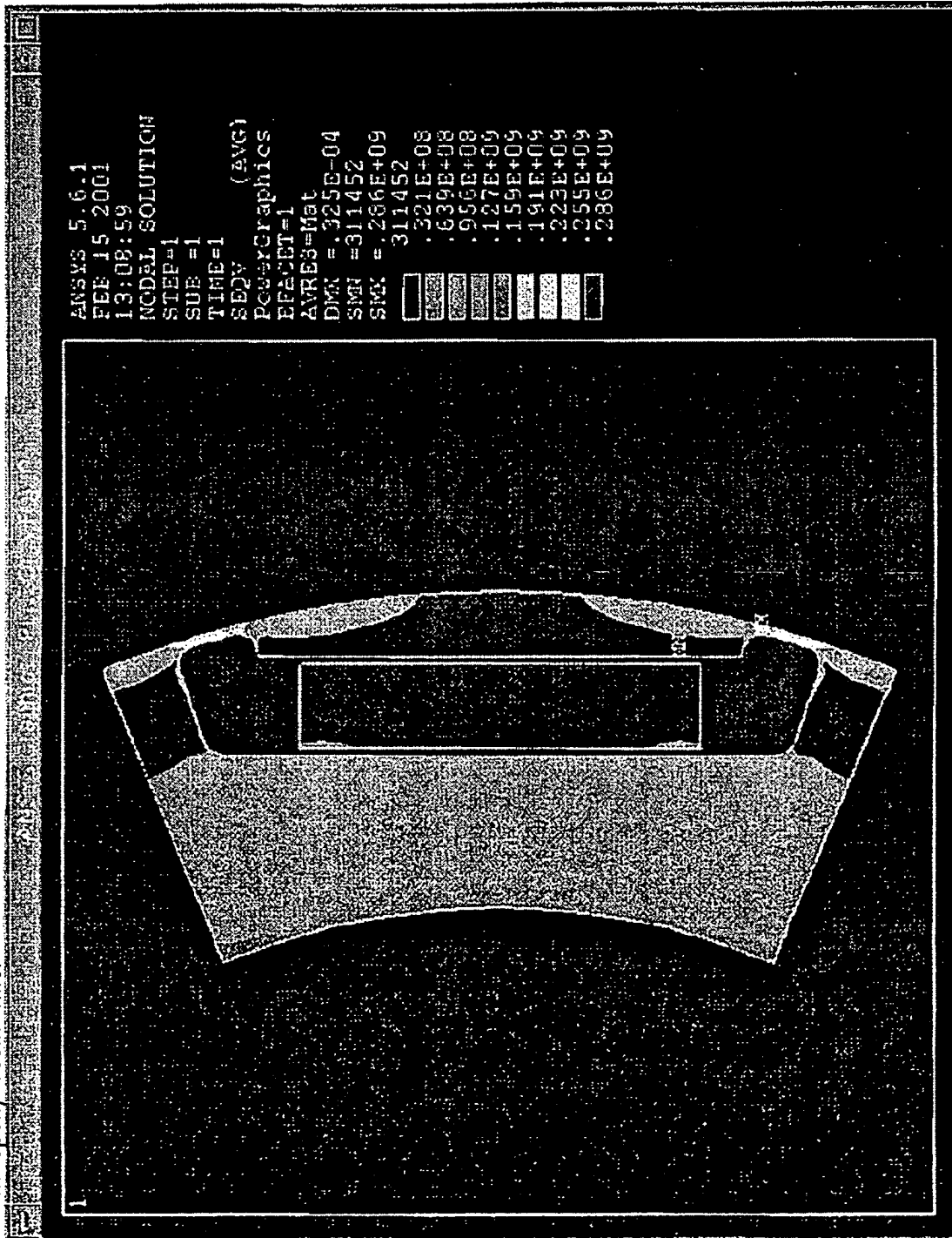


At speed 15000 rpm—maximum stress in iron 5000 MPa

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FIG. 5

With epoxy resin filler



At speed 15000 rpm—maximum stress in iron 286 MPa

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**FIG. 6**